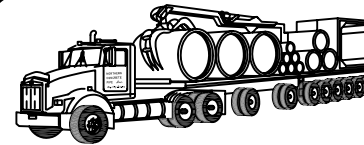


Fabrication Procedure

1. Segment Cut While Concrete Is Still Green For Required Angle As Shown In Figure A. Trim Exposed Reinforcing Mesh As Required.
2. Reinforcing Mesh Is Lapped And Welded After Setting Segment To Required Angle As Shown In Figure B.
3. Exposed Reinforcement Area To Be Filled And Finished With 5000 Psi (Min) Concrete Or Equal.

Note:

Box Culvert Sections Are Manufactured To ASTM C1433 Specifications As Required.



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Typical Prefabricated Concrete Box Culvert Bend

Date 02 Oct 98	Revised 12 May 05	Drawn By BmG	Scale NTS	6.2
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