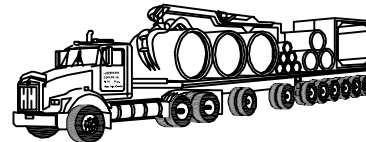


Note:

A 2' Section Of Each Required Size Of Pipe Will Be Poured w/ 6" (Min) Of Exposed Reinforcing Mesh. The Greater Of The Two Required Steel Areas Of Reinforcing Mesh Will Be Used In The Transition Portion Of The Segment. Additional #5 Bar @ 12" C-C Will Be Placed Length Wise On Both Reinforcement Cages For The Entire Length Of The Segment. All Reinforcement To Be Lapped And Welded. Exposed Area To Be Filled And Finished With Redline Speed-Crete Or Equal.

Pipe To Be Manufactured To ASTM C-76 Specifications, Reinforcing Class As Required.



*Northern Concrete Pipe, Inc.*

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Typical Prefabricated Concrete Transition Section

Date	Revised	Drawn By	Scale		
18 Sep 98		BmG	NTS		1.7