

Figure A

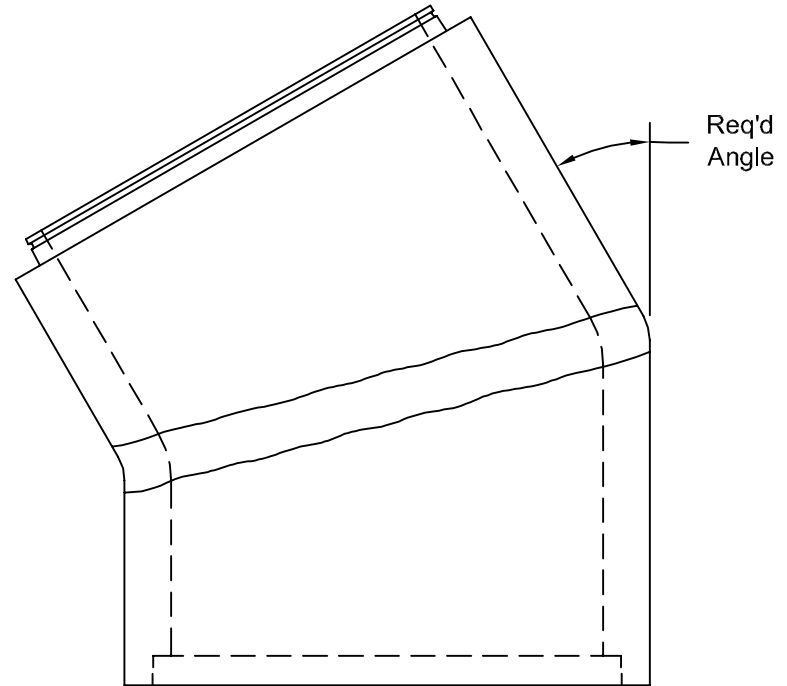


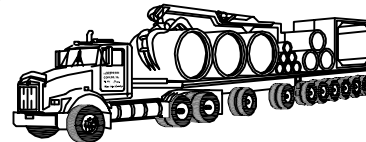
Figure B

Fabrication Procedure

1. Segment Is Cut While Concrete Is Still Green For Required Angle As Shown In Figure A. Trim Exposed Mesh As Required.
2. Reinforcing Mesh Is Lapped And Welded After Setting Segment To Required Angle As Shown In Figure B.
3. Exposed Area Is Filled And Finished With Redline Speed-Crete Or Equal.

Note:

Pipe Is Manufactured To ASTM C-76 Specifications, Reinforcing Class As Required.



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Typical Prefabricated Pipe Bend Detail

Date 18 Sep 98	Revised	Drawn By BmG	Scale NTS	1.8
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