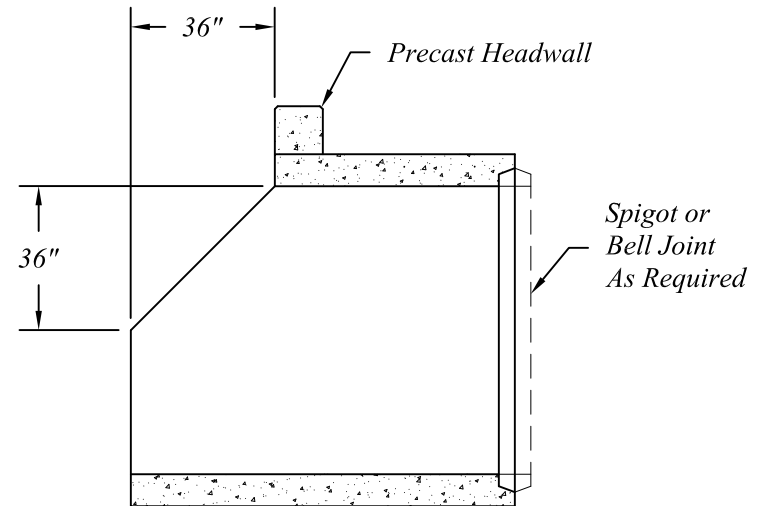


*Box Culverts Sections Are Manufactured To 'Boxcar'
And/Or Applicable ASTM C-1433 Specifications
According To Specific Project Requirements.*



Typical Precast Box Culvert Tapered End Section

NORTHERN CONCRETE PIPE



401 Kelton Street
Bay City, MI 48706
1 800 222 9918

5281 Lansing Road
Charlotte, MI 48813
1 800 874 9701

Date
25 Jan 08

Drawn By
BmG

Scale
NTS

6.9