

1. Segment Is Cut While Concrete Is Still Green For Required Angle As Shown In Figure A. Trim Exposed Mesh As Required.
2. Reinforcing Mesh Is Lapped And Welded After Setting Segment To Required Angle As Shown In Figure B.
3. Exposed Area Is Filled And Finished With Redline Speed-Crete Or Equal.

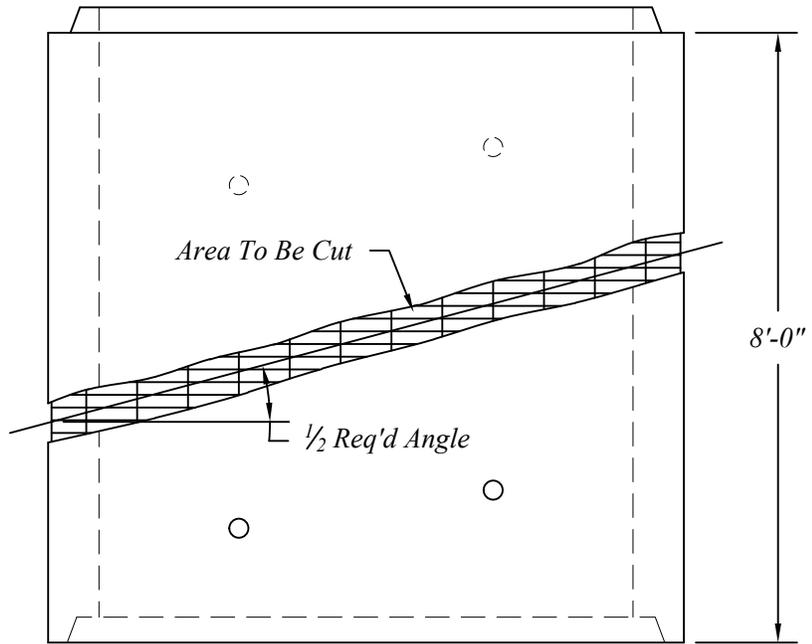


Figure A

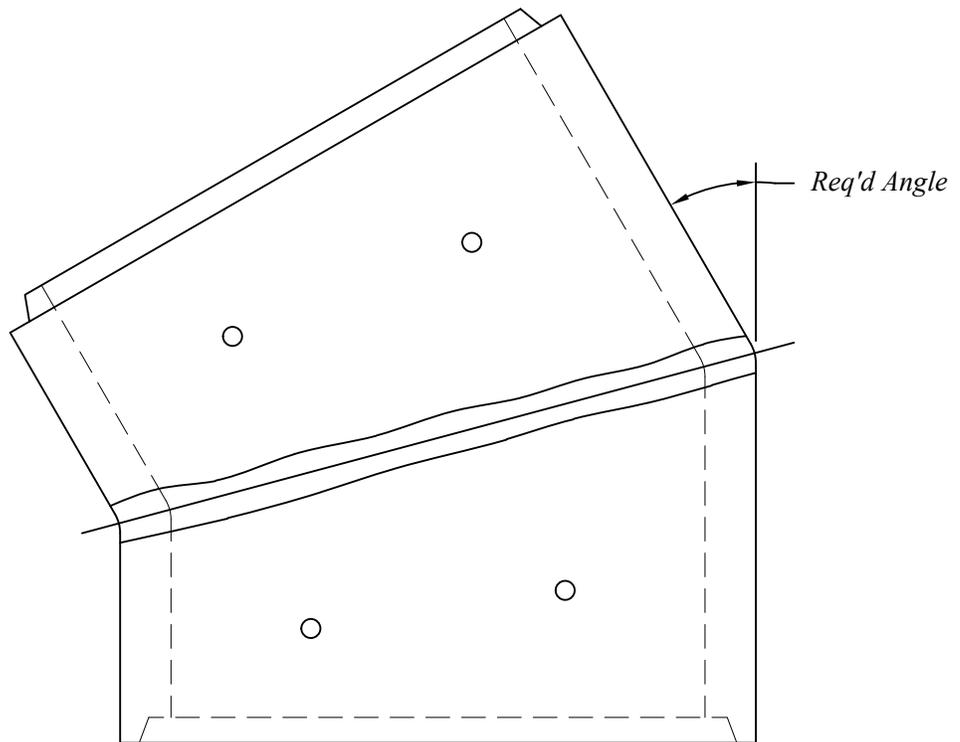


Figure B

Box Culvert Section Manufactured To ASTM C-1577 Specifications.

Typical Prefabricated Box Culvert Bend Detail			
	401 Kelton St Bay City, MI 48706		Date 28 APR 15
	5281 Lansing Rd Charlotte, MI 48813	2701 Chicago Dr SW Wyoming, MI 49519	Drawn By BmG
	4950 White Lake Rd Clarkston, MI 48346	3756 Centennial Rd Sylvania, OH 43560	Scale NTS
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