

1. Segment Is Cut While Concrete Is Still Green For Required Angle As Shown In Figure A. Trim Exposed Mesh As Required.
2. Reinforcing Mesh Is Lapped And Welded After Setting Segment To Required Angle As Shown In Figure B.
3. Exposed Area Is Filled And Finished With Redline Speed-Crete Or Equal.

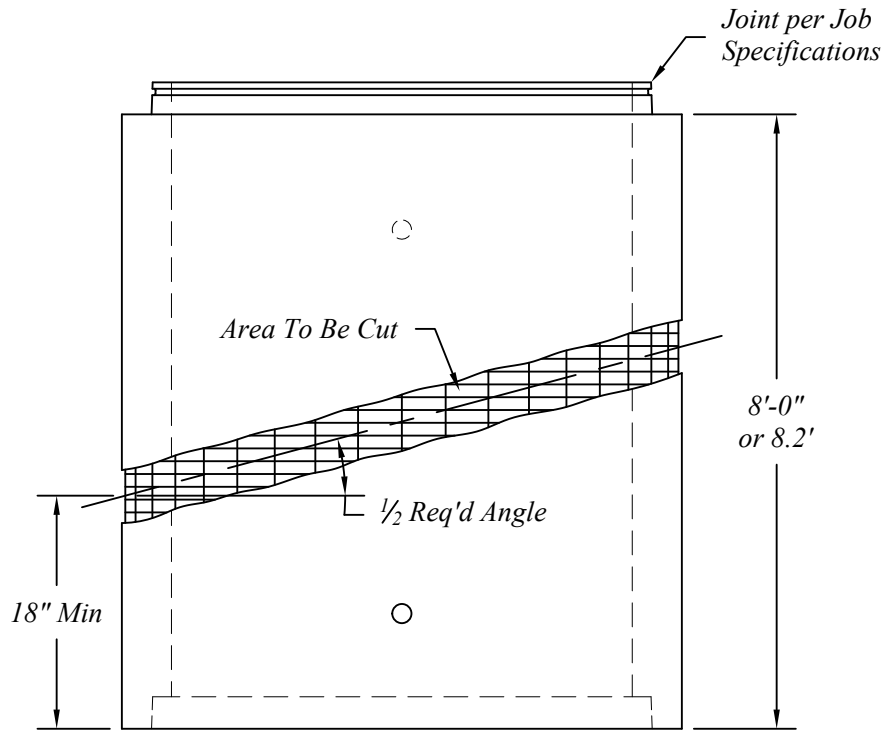


Figure A

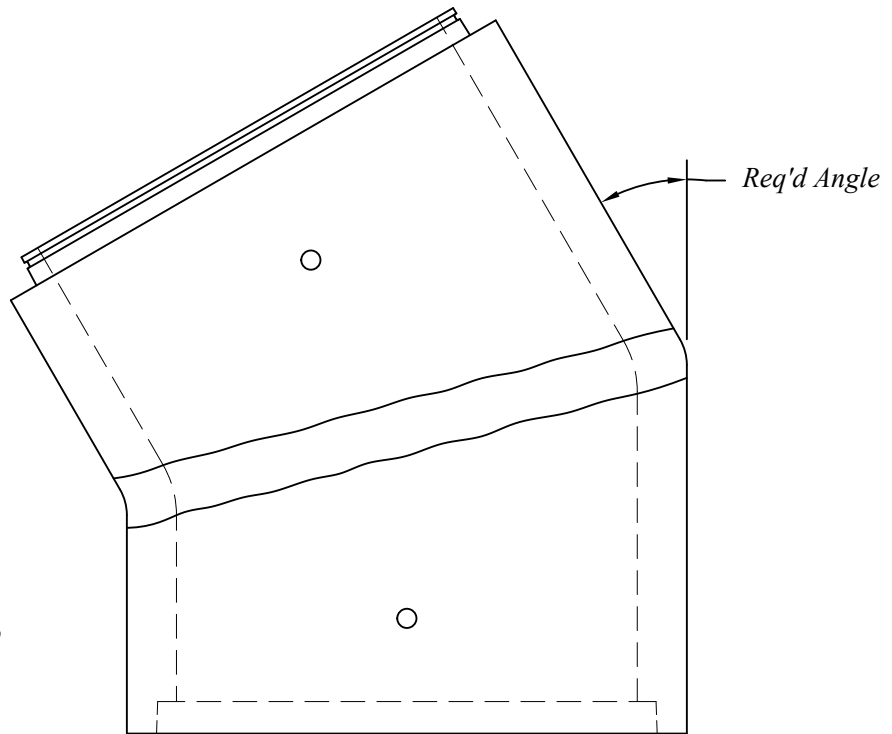


Figure B

Reinforced Concrete Pipe To Be Manufactured To ASTM C-76 Specifications, Reinforcing Class as Required.

Elliptical Reinforced Concrete Pipe To Be Manufactured To ASTM C-507 Specifications, Reinforcing Class as Required.

NORTHERN CONCRETE PIPE



401 Kelton St Bay City, MI 48706

5281 Lansing Rd
Charlotte, MI 48813

4950 White Lake Rd
Clarkston, MI 48346

2701 Chicago Dr SW
Wyoming, MI 49519

3756 Centennial Rd
Sylvania, OH 43560

Typical Prefabricated Concrete Pipe Bend Detail

Date
11 May 16

Revised

Rev. No.

Drawn By
BmG

Scale
NTS

01.07