



Diameter (D)	Wall Thickness (W)	Laying Length (L)	Radius @ \mathcal{C} (R)
42"	4½"	1'-3⅜"	9'-9"
48"	5"	1'-3¾"	10'-½"
54"	5½"	1'-4¼"	10'-4"
60"	6"	1'-4¾"	10'-7½"
66"	7¼"	1'-5⅛"	10'-11"
72"	7¾"	1'-5⅝"	11'-2½"
78"	8¼"	1'-6⅛"	11'-6"
84"	8¾"	1'-6½"	11'-9½"
90"	9¼"	1'-7"	12'-1"
96"	9"	1'-7½"	12'-4½"
102"	10¼"	1'-7⅞"	12'-8"
108"	10"	1'-8⅜"	12'-11½"

Radius Pipe To Be Manufactured And Tested In Accordance With Current ASTM C-14, ASTM C-76 Or ASTM C-655 Specifications As Required.

NORTHERN CONCRETE PIPE



401 Kelton St Bay City, MI 48706

5281 Lansing Rd
Charlotte, MI 48813

4950 White Lake Rd
Clarkston, MI 48346

2701 Chicago Dr SW
Wyoming, MI 49519

3756 Centennial Rd
Sylvania, OH 43560

42"Ø to 108"Ø Precast Concrete Radius Pipe

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11 May 16

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Drawn By
BmG

Scale
NTS

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