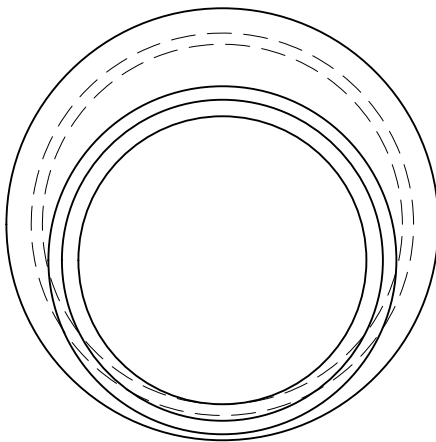
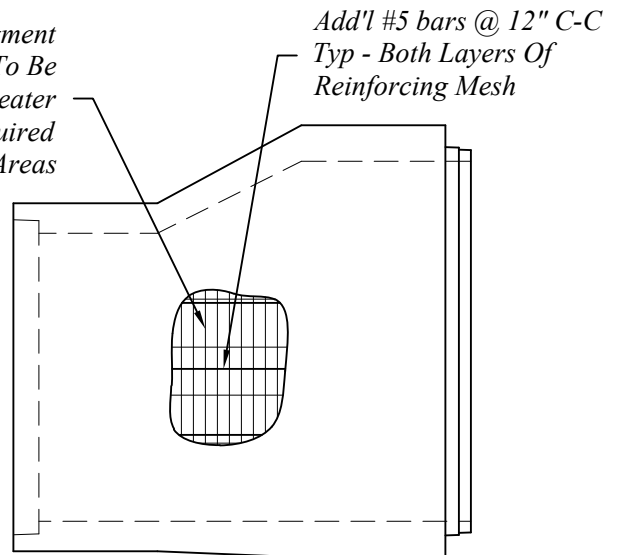


*A 2' Section Of Each Required Size Of Pipe Will Be Poured w/ 6" (Min) Of Exposed Reinforcing Mesh. The Greater Of The Two Required Steel Areas Of Reinforcing Mesh Will Be Used In The Transition Portion Of The Segment. Additional #5 Bar @ 12" C-C Will Be Placed Length Wise On Both Reinforcement Cages For The Entire Length Of The Segment. All Reinforcement To Be Lapped And Welded. Exposed Area To Be Filled And Finished With Speed-Crete Or Equal.*

*Pipe To Be Manufactured To ASTM C-76 Specifications, Reinforcing Class As Required.*



*For Transition Segment  
Min. Reinf. Mesh To Be  
Equal To The Greater  
Of The Two Required  
Steel Areas*



**NORTHERN CONCRETE PIPE**



401 Kelton St Bay City, MI 48706

5281 Lansing Rd  
Charlotte, MI 48813

4950 White Lake Rd  
Clarkston, MI 48346

2701 Chicago Dr SW  
Wyoming, MI 49519

3756 Centennial Rd  
Sylvania, OH 43560

Typical Round to Round Prefab Transition Section

Date  
11 May 16

Revised

Rev. No.

Drawn By  
BmG

Scale  
NTS

01.05